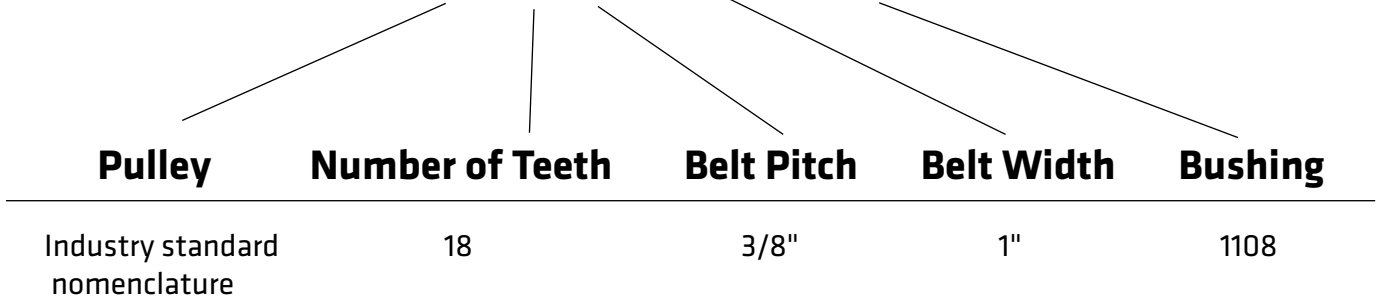
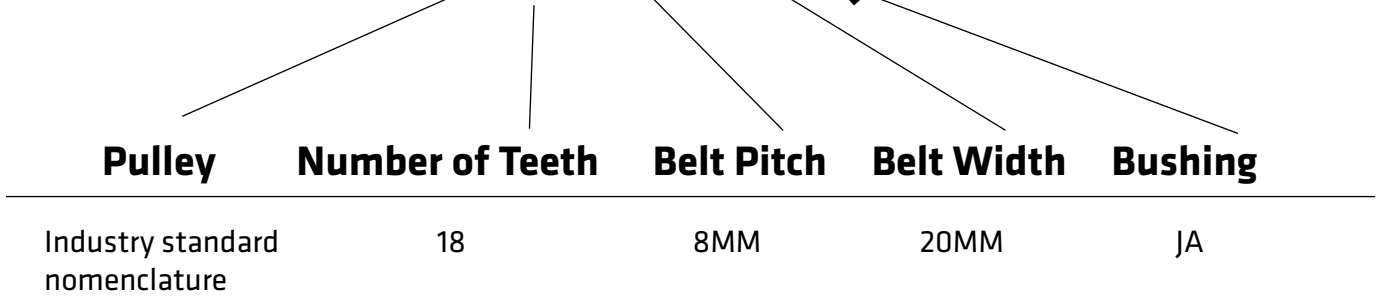


## P18L100-1108



## P24-8M-20-JA



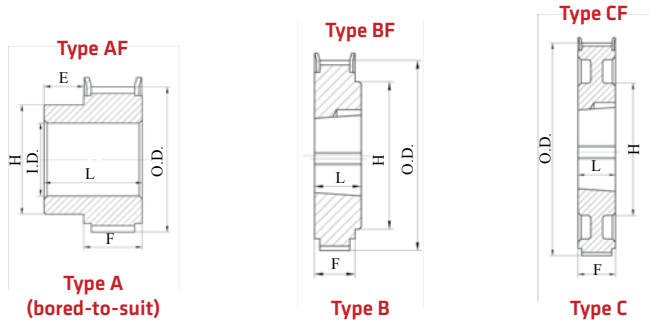
**Note:**

When PB is at the end of the part number this part comes with a plain bore and can be re-bored to meet a customer's need with a machine charge.

**“L” Pitch Timing Pulley Dimensions**

The Timing Pulleys listed below are all stock sizes.  
 The figure following the type sketch letter in the “Type” column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

**For L Timing Belts.  
 See page 127.  
 Order TB bushings separately  
 Stock Bushings Located  
 on Pages 87-88.**



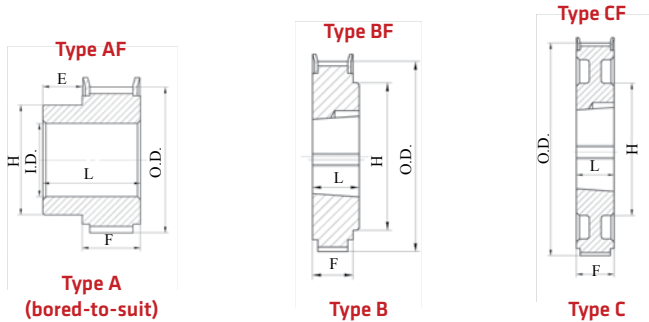
For belts 1/2 inch wide (050) * 3/8-inch pitch (L) * Face Width (F) = 3/4"												
Part Number	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions, Inches			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			E	L	H			
P10L050-PB	10	1.19	1.16	1.38	MPB	A1F	9/32	1 1/64	7/8	9/16	1/2	.20
P12L050-PB	12	1.43	1.40	1.73	MPB	A1F	27/64	1 3/16	1 7/64	3/4	11/16	.34
P13L050-PB	13	1.55	1.52	1.73	MPB	A1F	27/64	1 3/16	1 7/64	3/4	11/16	.42
P14L050-PB	14	1.67	1.64	1.89	MPB	A1F	27/64	1 3/16	1 7/64	3/4	11/16	.48
P15L050-PB	15	1.79	1.76	2.01	MPB	A1F	27/64	1 3/16	1 1/4	7/8	13/16	.53
P16L050-PB	16	1.91	1.88	2.17	MPB	A1F	1/2	1 3/16	1 27/64	1 1/16	15/16	.62
P17L050-PB	17	2.03	2.00	2.24	MPB	A1F	1/2	1 1/4	1 1/2	1 1/8	1	.70
P18L050-1108	18	2.15	2.12	2.40	1108	B1F	***	7/8	1 25/32	***	1 1/8	.40
P20L050-1108	20	2.39	2.36	2.60	1108	B1F	***	7/8	1 27/32	***	1 1/8	.55
P21L050-1108	21	2.51	2.48	2.76	1108	B1F	***	7/8	1 59/64	***	1 1/8	.65
P22L050-1108	22	2.63	2.60	2.91	1108	B1F	***	7/8	2 3/32	***	1 1/8	.75
P23L050-1108	23	2.75	2.72	3.07	1108	B1F	***	7/8	2 1/8	***	1 1/8	.80
P24L050-1210	24	2.87	2.84	3.07	1210	B1F	***	1	2 9/32	***	1 1/4	.90
P25L050-1210	25	2.98	2.95	3.35	1210	B1F	***	1	2 23/64	***	1 1/4	1.00
P26L050-1210	26	3.10	3.07	3.35	1210	B1F	***	1	2 23/64	***	1 1/4	1.10
P28L050-1210	28	3.34	3.31	3.62	1210	B1F	***	1	2 31/64	***	1 1/4	1.30
P30L050-1610	30	3.58	3.55	3.74	1610	B1F	***	1	2 31/64	***	1 5/8	1.40
P32L050-1610	32	3.82	3.79	4.09	1610	B1F	***	1	2 31/64	***	1 5/8	1.65
P40L050-2012	40	4.78	4.75	5.00	2012	B1F	***	1 1/4	3 35/64	***	2	3.00
P48L050-2012	48	5.73	5.70	6.10	2012	B1F	***	1 1/4	3 35/64	***	2	4.55
P60L050-2012	60	7.16	7.13	***	2012	C2	***	1 1/4	4 21/64	***	2	6.15
P72L050-2012	72	8.59	8.56	***	2012	C2	***	1 1/4	4 21/64	***	2	9.55
P84L050-2517	84	10.03	10.00	***	2517	C2	***	1 3/4	4 59/64	***	2 1/2	13.75

PB pulleys have no keyway and no set screw.

## "L" Pitch Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

**For L Timing Belts.  
See page 127.  
Order TB bushings separately  
Stock Bushings Located  
on Pages 87-88.**



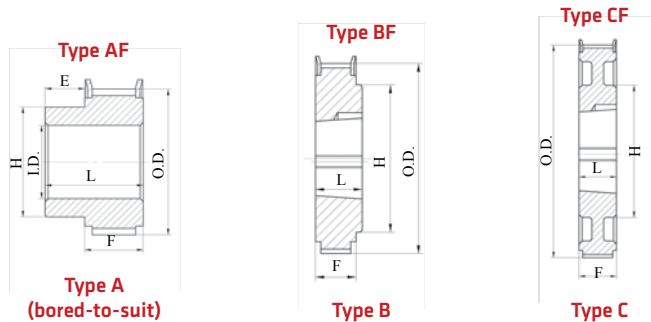
For belts 3/4 inch wide (075) * 3/8-inch pitch (L) * Face Width (F) = 1"												
Part Number	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions, Inches			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			E	L	H			
P12L075-PB	12	1.43	1.40	1.73	MPB	A1F	1/2	1 1/2	1 7/64	3/4	11/16	.43
P13L075-PB	13	1.55	1.52	1.73	MPB	A1F	1/2	1 1/2	1 7/64	3/4	11/16	.50
P14L075-PB	14	1.67	1.64	1.89	MPB	A1F	1/2	1 1/2	1 7/64	3/4	11/16	.53
P15L075-PB	15	1.79	1.76	2.01	MPB	A1F	1/2	1 1/2	1 1/4	7/8	13/16	.60
P16L075-PB	16	1.91	1.88	2.13	MPB	A1F	5/8	1 5/8	1 27/64	1 1/16	15/16	.70
P17L075-PB	17	2.03	2.00	2.24	MPB	A1F	5/8	1 5/8	1 1/2	1 1/8	1	.80
P18L075-1108	18	2.15	2.12	2.36	1108	B1F	***	7/8	***	***	1 1/8	.45
P20L075-1108	20	2.39	2.36	2.60	1108	B1F	***	7/8	***	***	1 1/8	.65
P22L075-1108	22	2.63	2.60	2.80	1108	B1F	***	7/8	***	***	1 1/8	.90
P24L075-1210	24	2.87	2.84	3.07	1210	B1F	***	1	***	***	1 1/4	.90
P26L075-1210	26	3.10	3.07	3.35	1210	B1F	***	1	***	***	1 1/4	1.25
P28L075-1610	28	3.34	3.31	3.58	1610	B1F	***	1	***	***	1 5/8	1.20
P30L075-1610	30	3.58	3.55	3.82	1610	B1F	***	1	***	***	1 5/8	1.85
P32L075-1610	32	3.82	3.79	4.06	1610	B1F	***	1	***	***	1 5/8	1.85
P40L075-2012	40	4.78	4.75	5.00	2012	B1F	***	1 1/4	3 35/64	***	2	3.30
P48L075-2012	48	5.73	5.70	5.98	2012	B1F	***	1 1/4	3 35/64	***	2	5.35
P60L075-2012	60	7.16	7.13	***	2012	C2	***	1 1/4	4 21/64	***	2	6.45
P72L075-2012	72	8.59	8.56	***	2012	C2	***	1 1/4	4 21/64	***	2	9.70
P84L075-2517	84	10.03	10.00	***	2517	C2	***	1 3/4	4 59/64	***	2 1/2	14.55

PB pulleys have no keyway and no set screw.

**“L” Pitch Timing Pulley Dimensions**

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the “Type” column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For L Timing Belts.  
See page 127.  
Order TB bushings separately  
Stock Bushings Located  
on Pages 87-88.



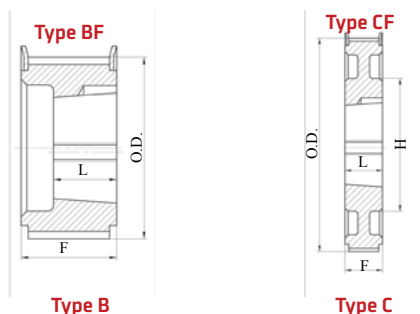
For belts 1 inch wide (100) * 3/8-inch pitch (L) * Face Width (F) = 1 1/4"												
Part Number	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions, Inches			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			E	L	H			
P13L100-PB	13	1.55	1.52	1.73	MPB	A1F	33/64	1 49/64	1 7/64	3/4	11/16	.60
P14L100-PB	14	1.67	1.64	1.89	MPB	A1F	33/64	1 49/64	1 7/64	3/4	11/16	.65
P15L100-PB	15	1.79	1.76	2.01	MPB	A1F	33/64	1 49/64	1 1/4	7/8	13/16	.74
P16L100-PB	16	1.91	1.88	2.13	MPB	A1F	33/64	1 49/64	1 27/64	1 1/16	15/16	.80
P17L100-PB	17	2.03	2.00	2.24	MPB	A1F	33/64	1 49/64	1 1/2	1 1/8	1	1.00
P18L100-1108	18	2.15	2.12	2.36	1108	B1F	***	7/8	***	***	1 1/8	.55
P20L100-1108	20	2.39	2.36	2.60	1108	B1F	***	7/8	***	***	1 1/8	.80
P22L100-1108	22	2.63	2.60	2.80	1108	B1F	***	7/8	***	***	1 1/8	1.05
P24L100-1210	24	2.87	2.84	3.07	1210	B1F	***	1	***	***	1 1/4	1.25
P26L100-1210	26	3.10	3.07	3.35	1210	B1F	***	1	***	***	1 1/4	1.45
P28L100-1610	28	3.34	3.31	3.58	1610	B1F	***	1	***	***	1 5/8	1.45
P30L100-1610	30	3.58	3.55	3.82	1610	B1F	***	1	***	***	1 5/8	1.75
P32L100-1610	32	3.82	3.79	4.06	1610	B1F	***	1	***	***	1 5/8	2.15
P40L100-2012	40	4.78	4.75	5.00	2012	B1F	***	1 1/4	***	***	2	3.75
P48L100-2012	48	5.73	5.70	5.98	2012	B1F	***	1 1/4	***	***	2	6.10
P60L100-2012	60	7.16	7.13	***	2012	C2	***	1 1/4	4 21/64	***	2	6.95
P72L100-2012	72	8.59	8.56	***	2012	C2	***	1 1/4	4 21/64	***	2	10.60
P84L100-2517	84	10.03	10.00	***	2517	C2	***	1 3/4	4 59/64	***	2 1/2	15.15

PB pulleys have no keyway and no set screw.

## "H" Pitch Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For H Timing Belts.  
See page 128.  
Order TB bushings separately  
Stock Bushings Located  
on Pages 87-88.



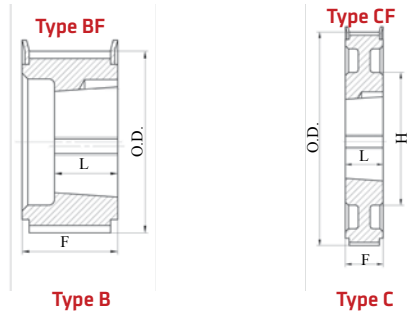
For belts 1 inch wide (100) \* 1/2-inch pitch (H) also use for 3/4-inch wide (H075) belts Face Width (F) = 1-5/16"

Part Number	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions, Inches		Max. Bore	Wt.
			Pulley	Flange			L	H		
P14H100-1008	14	2.23	2.18	2.40	1008	B1F	7/8	***	1	.70
P16H100-1108	16	2.54	2.49	2.76	1108	B1F	7/8	***	1 1/8	.90
P18H100-1210	18	2.86	2.81	3.07	1210	B1F	1	***	1 1/4	1.00
P20H100-1210	20	3.18	3.13	3.43	1210	B1F	1	***	1 1/4	1.45
P22H100-1610	22	3.50	3.45	3.74	1610	B1F	1	***	1 5/8	1.60
P24H100-1610	24	3.82	3.77	4.09	1610	B1F	1	***	1 5/8	2.10
P26H100-2012	26	4.14	4.09	4.45	2012	B1F	1 1/4	***	2	2.25
P28H100-2012	28	4.45	4.40	4.69	2012	B1F	1 1/4	***	2	2.95
P30H100-2012	30	4.77	4.72	5.00	2012	B1F	1 1/4	***	2	3.60
P32H100-2517	32	5.09	5.04	5.31	2517	B1F	1 3/4	4 7/16	2 1/2	4.20
P40H100-2517	40	6.36	6.31	6.65	2517	B1F	1 3/4	4 7/16	2 1/2	7.40
P48H100-2517	48	7.64	7.59	7.95	2517	B1F	1 3/4	4 7/16	2 1/2	9.95
P60H100-3020	60	9.55	9.50	***	3020	C2	2	6 7/64	3	16.45
P72H100-3020	72	11.46	11.41	***	3020	C2	2	6 7/64	3	22.75
P84H100-3020	84	13.37	13.32	***	3020	C2	2	6 7/64	3	29.90
P96H100-3020	96	15.28	15.23	***	3020	C2	2	6 7/64	3	28.75
P120H100-3020	120	19.10	19.05	***	3020	C3	2	6 7/64	3	42.25

## "H" Pitch Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For H Timing Belts.  
See page 128.  
Order TB bushings separately  
Stock Bushings Located  
on Pages 87-88.

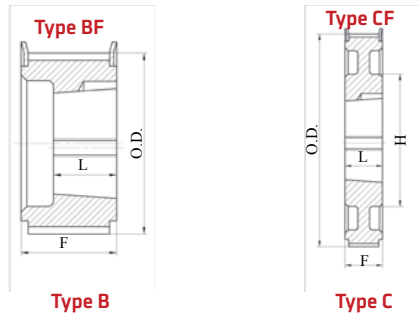


For belts 1-1/2 inches wide (150) * 1/2-inch pitch (H) Face Width (F) = 1-13/16"										
Part Number	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions, Inches		Max. Bore	Wt.
			Pulley	Flange			L	H		
P14H150-1008	14	2.23	2.18	2.40	1008	B1F	7/8	***	1	.80
P16H150-1108	16	2.55	2.49	2.76	1108	B1F	7/8	***	1 1/8	1.20
P18H150-1210	18	2.86	2.81	3.07	1210	B1F	1	***	1 1/4	1.30
P20H150-1210	20	3.18	3.13	3.43	1210	B1F	1	***	1 1/4	1.85
P22H150-1610	22	3.50	3.45	3.74	1610	B1F	1	***	1 5/8	2.10
P24H150-2012	24	3.82	3.77	4.09	2012	B1F	1 1/4	***	2	2.05
P26H150-2012	26	4.14	4.09	4.37	2012	B1F	1 1/4	***	2	2.80
P28H150-2012	28	4.45	4.40	4.69	2012	B1F	1 1/4	***	2	3.50
P30H150-2012	30	4.77	4.72	5.00	2012	B1F	1 1/4	***	2	4.30
P32H150-2517	32	5.09	5.04	5.31	2517	B1F	1 3/4	***	2 1/2	4.90
P40H150-2517	40	6.36	6.31	6.65	2517	B1F	1 3/4	***	2 1/2	8.20
P48H150-2517	48	7.64	7.59	7.95	2517	C2F	1 3/4	4 59/64	2 1/2	11.25
P60H150-3020	60	9.55	9.50	***	3020	C2	2	6 7/64	3	10.80
P72H150-3020	72	11.46	11.41	***	3020	C2	2	6 7/64	3	25.20
P84H150-3020	84	13.37	13.32	***	3020	C3	2	6 7/64	3	32.40
P96H150-3020	96	15.28	15.23	***	3020	C3	2	6 7/64	3	31.52
P120H150-3020	120	19.10	19.05	***	3020	C3	2	6 7/64	3	46.50

## "H" Pitch Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For H Timing Belts.  
See page 128.  
Order TB bushings separately  
Stock Bushings Located  
on Pages 87-88.

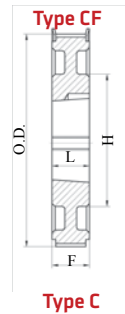
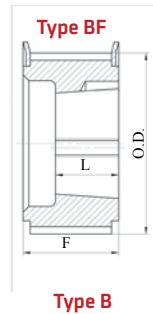


For belts 2 inches wide (200) * 1/2-inch pitch (H)						Face Width (F) = 2-11/32"				
Part Number	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions, Inches		Max. Bore	Wt.
			Pulley	Flange			L	H		
P16H200-1108	16	2.54	2.49	2.76	1108	B1F	7/8	***	1 1/8	1.50
P18H200-1215	18	2.86	2.81	3.07	1215	B1F	1 1/2	***	1 1/4	1.50
P20H200-1215	20	3.18	3.13	3.43	1215	B1F	1 1/2	***	1 1/4	2.30
P22H200-1615	22	3.50	3.45	3.74	1615	B1F	1 1/2	***	1 5/8	2.55
P24H200-2012	24	3.82	3.77	4.09	2012	B1F	1 1/4	***	2	2.45
P26H200-2012	26	4.14	4.09	4.45	2012	B1F	1 1/4	***	2	3.40
P28H200-2012	28	4.45	4.40	4.69	2012	B1F	1 1/4	***	2	4.15
P30H200-2012	30	4.77	4.72	5.00	2012	B1F	1 1/4	***	2	4.90
P32H200-2517	32	5.09	5.04	5.31	2517	B1F	1 3/4	***	2 1/2	5.75
P40H200-2517	40	6.36	6.31	6.65	2517	B1F	1 3/4	***	2 1/2	9.30
P48H200-3020	48	7.64	7.59	7.95	3020	B1F	2	***	3	16.40
P60H200-3020	60	9.55	9.50	***	3020	C2	2	6 7/64	3	20.10
P72H200-3020	72	11.46	11.41	***	3020	C2	2	6 7/64	3	27.15
P84H200-3020	84	13.37	13.32	***	3020	C3	2	6 7/64	3	34.62
P96H200-3535	96	15.28	15.23	***	3535	C3	3 1/2	6 57/64	3 1/2	43.95
P120H200-3535	120	19.10	19.05	***	3535	C3	3 1/2	6 57/64	3 1/2	58.92

## “H” Pitch Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the “Type” column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For H Timing Belts.  
See page 128.  
Order TB bushings separately  
Stock Bushings Located  
on Pages 87-88.



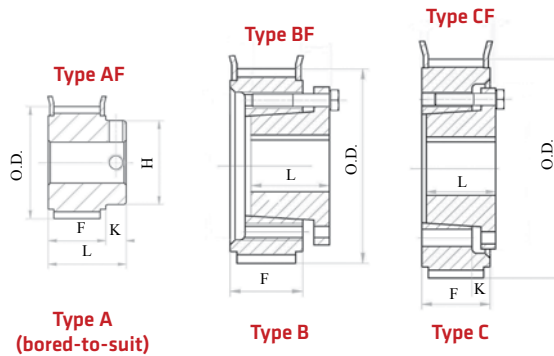
Part Number	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions, Inches		Max. Bore	Wt.
			Pulley	Flange			L	H		
			For belts 3 inches wide (300) * 1/2-inch pitch (H) Face Width (F) = 3-3/8"							
P16H300-1108	16	2.54	2.49	2.76	1108	B1F	7/8	***	1 1/8	2.00
P18H300-1215	18	2.86	2.81	3.07	1215	B1F	1 1/2	***	1 1/4	2.05
P20H300-1215	20	3.18	3.13	3.43	1215	B1F	1 1/2	***	1 1/4	3.05
P22H300-1615	22	3.50	3.45	3.74	1615	B1F	1 1/2	***	1 5/8	3.50
P24H300-2012	24	3.82	3.77	4.09	2012	B1F	1 1/4	***	2	4.05
P26H300-2012	26	4.14	4.09	4.45	2012	B1F	1 1/4	***	2	4.60
P28H300-2012	28	4.45	4.40	4.69	2012	B1F	1 1/4	***	2	5.40
P30H300-2012	30	4.77	4.72	5.00	2012	B1F	1 1/4	***	2	6.45
P32H300-2517	32	5.09	5.04	5.31	2517	B1F	1 3/4	***	2 1/2	7.25
P40H300-2517	40	6.36	6.31	6.65	2517	B1F	1 3/4	***	2 1/2	11.40
P48H300-3020	48	7.64	7.59	7.95	3020	B1F	2	***	3	19.25
P60H300-3020	60	9.55	9.50	***	3020	C2	2	6 7/64	3	22.60
P72H300-3020	72	11.46	11.41	***	3020	C2	2	6 7/64	3	30.70
P84H300-3020	84	13.37	13.32	***	3020	C3	2	6 7/64	3	37.45
P96H300-3535	96	15.28	15.23	***	3535	C3	3 1/2	6 57/64	3 1/2	51.84
P120H300-3535	120	19.10	19.05	***	3535	C3	3 1/2	6 57/64	3 1/2	75.08



## 5M HTD Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 5M HTD Timing Belts.  
See page 129.  
Order QD bushings separately  
Stock Bushings Located  
on Pages 84-85.



For belts 15MM wide * 5MM Pitch * Face Width (F) = 57/64"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P32-5M-15-PB	32	2.01	1.96	2.17	MPB	A1F	1.64	1.50	0.75	1 1/8	1	0.91
P34-5M-15-PB	34	2.13	2.09	2.24	MPB	A1F	1.64	1.50	0.75	1 1/8	1	1.02
P36-5M-15-PB	36	2.26	2.21	2.40	MPB	A1F	1.64	1.50	0.75	1 1/8	1	1.14
*P38-5M-15-JA	38	2.38	2.34	2.60	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.66
*P40-5M-15-JA	40	2.51	2.46	2.70	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.74
*P44-5M-15-JA	44	2.76	2.71	2.91	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.87
P48-5M-15-JA	48	3.01	2.97	3.27	JA	C1F	1.00	-	0.33	1 1/4	1 3/16	1.02
P52-5M-15-JA	52	3.26	3.21	3.43	JA	C1F	1.00	-	0.33	1 1/4	1 3/16	1.19
P56-5M-15-SH	56	3.51	3.47	3.74	SH	B1F	1.31	-	-	1 11/16	1 5/8	1.36
P60-5M-15-SH	60	3.76	3.72	4.02	SH	B1F	1.31	-	-	1 11/16	1 5/8	1.60
P64-5M-15-SH	64	4.01	3.97	4.25	SH	B1F	1.31	-	-	1 11/16	1 5/8	1.85
P68-5M-15-SDS	68	4.26	4.22	4.45	SDS	C1F	1.31	-	0.14	2	1 15/16	1.90
P72-5M-15-SDS	72	4.51	4.47	4.69	SDS	C1F	1.31	-	0.14	2	1 15/16	2.16
P80-5M-15-SDS	80	5.01	4.97	-	SDS	C1	1.31	-	0.14	2	1 15/16	2.73
P90-5M-15-SDS	90	5.64	5.59	-	SDS	C1	1.31	-	0.14	2	1 15/16	3.22
P112-5M-15-SDS	112	7.02	6.97	-	SDS	C1	1.31	-	0.14	2	1 15/16	4.79

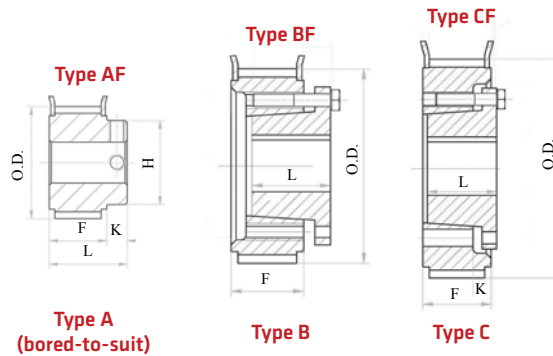
\* = Can only be mounted from one direction

PB pulleys have no keyway and no set screw. Rebore available upon request.

**5M HTD Timing Pulley Dimensions**

The Timing Pulleys listed below are all stock sizes.  
 The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 5M HTD Timing Belts.  
 See page 129.  
**Order QD bushings separately**  
**Stock Bushings Located**  
**on Pages 84-85.**



For belts 25MM wide * 5MM Pitch * Face Width (F) = 1 1/4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P32-5M-25-PB	32	2.01	1.96	2.17	MPB	A1F	2.03	1.50	0.75	1 1/8	1	0.97
P34-5M-25-PB	34	2.13	2.09	2.24	MPB	A1F	2.03	1.50	0.75	1 1/8	1	1.09
P36-5M-25-PB	36	2.26	2.21	2.40	MPB	A1F	2.03	1.50	0.75	1 1/8	1	1.22
*P38-5M-25-JA	38	2.38	2.34	2.60	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.90
*P40-5M-25-JA	40	2.51	2.46	2.70	JA	B1F	1.00	-	-	1 1/4	1 3/16	1.00
*P44-5M-25-JA	44	2.76	2.71	2.91	JA	B1F	1.00	-	-	1 1/4	1 3/16	1.18
+P48-5M-25-JA	48	3.01	2.97	3.27	JA	C1F	1.00	-	0.72	1 1/4	1 3/16	1.31
P52-5M-25-JA	52	3.26	3.21	3.43	JA	C1F	1.00	-	0.72	1 1/4	1 3/16	1.51
P56-5M-25-SH	56	3.51	3.47	3.74	SH	C1F	1.31	-	0.47	1 11/16	1 5/8	1.70
P60-5M-25-SH	60	3.76	3.72	4.02	SH	C1F	1.31	-	0.47	1 11/16	1 5/8	1.96
P64-5M-25-SH	64	4.01	3.97	4.25	SH	C1F	1.31	-	0.47	1 11/16	1 5/8	2.24
P68-5M-25-SDS	68	4.26	4.22	4.45	SDS	C1F	1.31	-	0.53	2	1 15/16	2.30
P72-5M-25-SDS	72	4.51	4.47	4.69	SDS	C1F	1.31	-	0.53	2	1 15/16	2.59
P80-5M-25-SDS	80	5.01	4.97	-	SDS	C1	1.31	-	0.53	2	1 15/16	3.21
P90-5M-25-SDS	90	5.64	5.59	-	SDS	C1	1.31	-	0.53	2	1 15/16	3.77
P112-5M-25-SDS	112	7.02	6.97	-	SDS	C1	1.31	-	0.53	2	1 15/16	5.59

\* = Can only be mounted from one direction

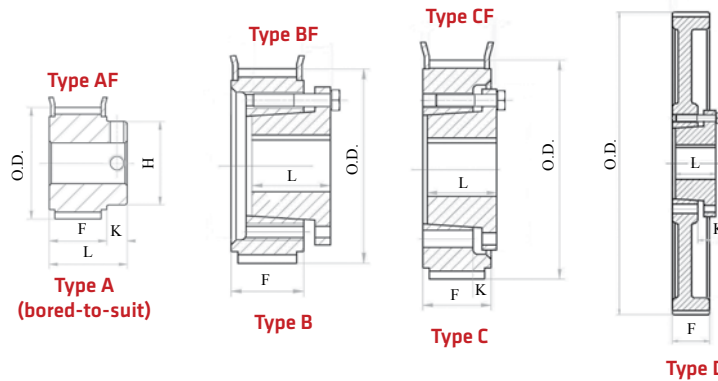
+ = Includes cap screws to be used in place of the ones that come with the bushing

PB pulleys have no keyway and no set screw. Rebore available upon request.

## 8M HTD Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 8M HTD Timing Belts.  
See page 130.  
Order QD bushings separately  
Stock Bushings Located  
on Pages 84-85.



For belts 20MM wide * 8MM Pitch * Face Width (F) = 1 7/64"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P22-8M-20-PB	22	2.21	2.15	2.46	MPB	A1F	1.85	1.61	0.75	1 5/16	1 1/8	1.11
*P24-8M-20-JA	24	2.41	2.35	2.70	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.85
*P26-8M-20-JA	26	2.61	2.55	2.95	JA	B1F	1.00	-	-	1 1/4	1 3/16	1.01
P28-8M-20-H	28	2.81	2.76	3.15	H	B1F	1.34	-	-	-	1 1/2	1.10
P30-8M-20-H	30	3.01	2.96	3.35	H	B1F	1.34	-	-	-	1 1/2	1.29
P32-8M-20-H	32	3.21	3.15	3.54	H	B1F	1.34	-	-	-	1 1/2	1.46
P34-8M-20-SH	34	3.41	3.35	3.86	SH	B1F	1.31	-	-	1 11/16	1 5/8	1.56
P36-8M-20-SH	36	3.61	3.56	3.94	SH	C1F	1.31	-	0.29	1 11/16	1 5/8	1.76
P38-8M-20-SH	38	3.81	3.76	4.09	SH	C1F	1.31	-	0.29	1 11/16	1 5/8	1.97
P40-8M-20-SH	40	4.01	3.96	4.33	SH	C1F	1.31	-	0.29	1 11/16	1 5/8	2.19
P44-8M-20-SDS	44	4.41	4.36	4.69	SDS	C1F	1.31	-	0.35	2	1 15/16	2.48
P48-8M-20-SDS	48	4.81	4.76	5.16	SDS	C1F	1.31	-	0.35	2	1 15/16	2.97
P56-8M-20-SDS	56	5.61	5.56	5.98	SDS	C1F	1.31	-	0.35	2	1 15/16	4.04
P64-8M-20-SDS	64	6.42	6.36	6.89	SDS	C1F	1.31	-	0.35	2	1 15/16	5.27
P72-8M-20-SDS	72	7.22	7.17	7.56	SDS	C1F	1.31	-	0.35	2	1 15/16	5.70
P80-8M-20-SDS	80	8.02	7.97	8.39	SDS	C1F	1.31	-	0.35	2	1 15/16	7.19
P90-8M-20-SDS	90	9.02	8.97	-	SDS	D2	1.31	-	0.35	2	1 15/16	8.91

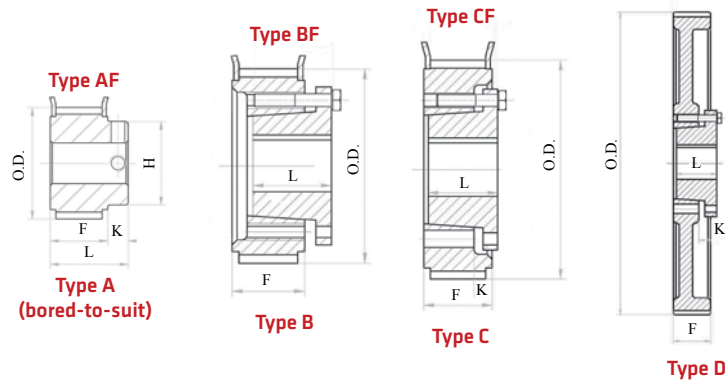
\* = Can only be mounted from one direction

PB pulleys have no keyway and no set screw. Rebore available upon request.

**8M HTD Timing Pulley Dimensions**

The Timing Pulleys listed below are all stock sizes.  
 The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 8M HTD Timing Belts.  
 See page 130.  
**Order QD bushings separately**  
**Stock Bushings Located**  
**on Pages 84-85.**



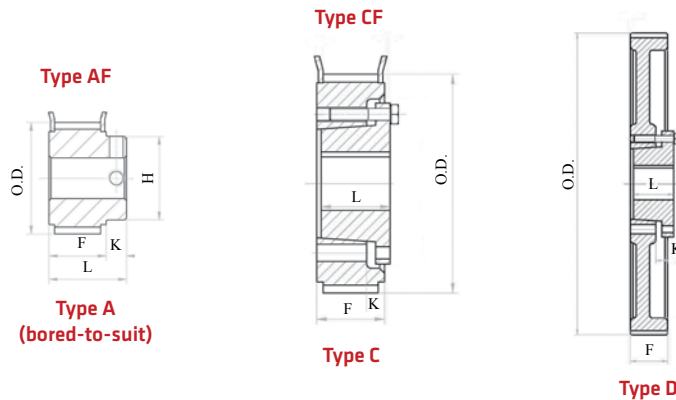
For belts 30MM wide * 8MM Pitch * Face Width (F) = 1 1/2"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P22-8M-30-PB	22	2.21	2.15	2.46	MPB	A1F	2.25	1.61	0.75	1 5/16	1 1/8	1.35
P24-8M-30-PB	24	2.41	2.35	2.70	MPB	A1F	2.25	1.81	0.75	1 1/2	1 1/4	1.08
P26-8M-30-PB	26	2.61	2.55	2.95	MPB	A1F	2.25	2.00	0.75	1 3/4	1 3/8	1.29
P28-8M-30-H	28	2.81	2.76	3.15	H	B1F	1.34	-	-	-	1 1/2	1.41
P30-8M-30-H	30	3.01	2.96	3.35	H	B1F	1.34	-	-	-	1 1/2	1.65
P32-8M-30-H	32	3.21	3.15	3.54	H	B1F	1.34	-	-	-	1 1/2	1.82
+P34-8M-30-SH	34	3.41	3.35	3.86	SH	C1F	1.31	-	0.69	1 11/16	1 5/8	1.95
+P36-8M-30-SH	36	3.61	3.56	3.94	SH	C1F	1.31	-	0.69	1 11/16	1 5/8	2.18
+P38-8M-30-SH	38	3.81	3.76	4.09	SH	C1F	1.31	-	0.69	1 11/16	1 5/8	2.42
+P40-8M-30-SH	40	4.01	3.96	4.33	SH	C1F	1.31	-	0.69	1 11/16	1 5/8	2.67
+P44-8M-30-SDS	44	4.41	4.36	4.69	SDS	C1F	1.31	-	0.74	2	1 15/16	3.01
P48-8M-30-SDS	48	4.81	4.76	5.16	SDS	C1F	1.31	-	0.74	2	1 15/16	3.55
P56-8M-30-SDS	56	5.61	5.56	5.98	SDS	C1F	1.31	-	0.74	2	1 15/16	4.74
P64-8M-30-SK	64	6.42	6.36	6.89	SK	C1F	1.94	-	0.24	2 5/8	2 1/2	6.85
P72-8M-30-SK	72	7.22	7.17	7.56	SK	C1F	1.94	-	0.24	2 5/8	2 1/2	8.83
P80-8M-30-SK	80	8.02	7.97	8.39	SK	C2F	1.94	-	0.24	2 5/8	2 1/2	9.58
P90-8M-30-SK	90	9.02	8.97	-	SK	D2	1.94	-	0.24	2 5/8	2 1/2	11.66
P112-8M-30-SK	112	11.23	11.17	-	SK	D2	1.94	-	0.24	2 5/8	2 1/2	16.06

+ = Includes cap screws to be used in place of the ones that come with the bushing  
 PB pulleys have no keyway and no set screw. Rebore available upon request.

## 8M HTD Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 8M HTD Timing Belts.  
See page 130.  
Order QD bushings separately  
Stock Bushings Located  
on Pages 84-85.



For belts 50MM wide * 8MM Pitch * Face Width (F) = 2 3/8"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P28-8M-50-PB	28	2.81	2.76	3.15	MPB	A1F	3.11	1.97	0.75	1 11/16	1 3/8	3.16
P30-8M-50-PB	30	3.01	2.96	3.35	MPB	A1F	3.11	2.17	0.75	1 7/8	1 1/2	3.53
P32-8M-50-PB	32	3.21	3.15	3.54	MPB	A1F	3.11	2.36	0.75	2 1/16	1 5/8	3.92
*P34-8M-50-SH	34	3.41	3.35	3.86	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	2.86
*P36-8M-50-SH	36	3.61	3.56	3.94	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	3.53
+P38-8M-50-SH	38	3.81	3.76	4.09	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	3.26
+P40-8M-50-SH	40	4.01	3.96	4.33	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	3.55
P44-8M-50-SD	44	4.41	4.36	4.69	SD	C1F	1.81	-	0.56	2	1 15/16	4.54
P48-8M-50-SD	48	4.81	4.76	5.16	SD	C1F	1.81	-	0.56	2	1 15/16	5.36
P56-8M-50-SK	56	5.61	5.56	5.98	SK	C1F	1.94	-	0.56	2 5/8	2 1/2	6.72
P64-8M-50-SK	64	6.42	6.36	6.89	SK	C1F	1.94	-	0.56	2 5/8	2 1/2	8.74
P72-8M-50-SK	72	7.22	7.17	7.56	SK	C1F	1.94	-	0.56	2 5/8	2 1/2	10.98
P80-8M-50-SF	80	8.02	7.97	8.39	SF	C1F	2.06	-	0.56	2 15/16	2 7/8	13.72
P90-8M-50-SF	90	9.02	8.97	-	SF	D1	2.06	-	0.56	2 15/16	2 7/8	15.64
P112-8M-50-SF	112	11.23	11.17	-	SF	D2	2.06	-	0.75	2 15/16	2 7/8	21.64

\* = Can only be mounted from one direction

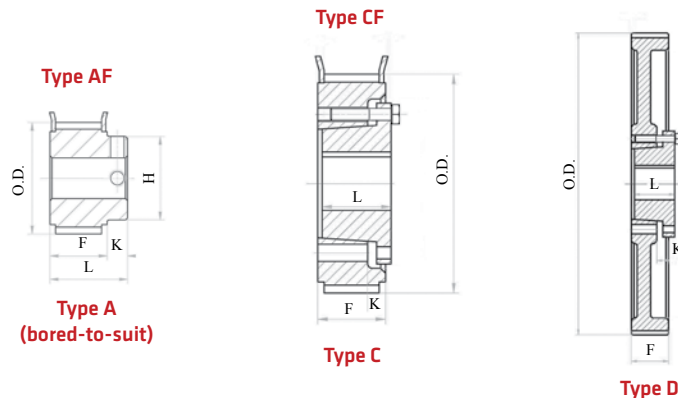
+ = Includes cap screws to be used in place of the ones that come with the bushing

PB pulleys have no keyway and no set screw. Rebore available upon request.

**8M HTD Timing Pulley Dimensions**

The Timing Pulleys listed below are all stock sizes.  
 The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 8M HTD Timing Belts.  
 See page 130.  
**Order QD bushings separately**  
**Stock Bushings Located**  
**on Pages 84-85.**



For belts 85MM wide * 8MM Pitch * Face Width (F) = 3 3/4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
<b>P34-8M-85-PB</b>	34	3.41	3.35	3.86	MPB	A1F	4.49	2.76	0.75	2 1/2	2	6.56
<b>+*P36-8M-85-SH</b>	36	3.61	3.56	3.94	SH	C1F	1.31	-	1.47	1 11/16	1 5/8	4.68
<b>+P38-8M-85-SH</b>	38	3.81	3.76	4.09	SH	C1F	1.31	-	1.47	1 11/16	1 5/8	5.09
<b>+P40-8M-85-SD</b>	40	4.01	3.96	4.33	SD	C1F	1.81	-	1.24	2	1 15/16	5.51
<b>+P44-8M-85-SD</b>	44	4.41	4.36	4.69	SD	C1F	1.81	-	1.24	2	1 15/16	6.48
<b>P48-8M-85-SD</b>	48	4.81	4.76	5.16	SD	C1F	1.81	-	1.24	2	1 15/16	7.51
<b>P56-8M-85-SK</b>	56	5.61	5.56	5.98	SK	C1F	1.94	-	1.24	2 5/8	2 1/2	9.29
<b>P64-8M-85-SK</b>	64	6.42	6.36	6.89	SK	C1F	1.94	-	1.24	2 5/8	2 1/2	11.44
<b>P72-8M-85-SF</b>	72	7.22	7.17	7.56	SF	C1F	2.06	-	1.24	2 15/16	2 7/8	14.16
<b>P80-8M-85-SF</b>	80	8.02	7.97	8.39	SF	C1F	2.06	-	1.24	2 15/16	2 7/8	18.15
<b>P90-8M-85-SF</b>	90	9.02	8.97	-	SF	D1	2.06	-	1.24	2 15/16	2 7/8	23.35
<b>P112-8M-85-SF</b>	112	11.23	11.17	-	SF	D2	2.06	-	1.24	2 15/16	2 7/8	36.95

\* = Can only be mounted from one direction

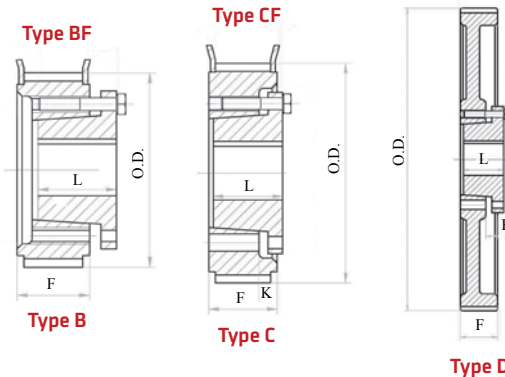
+ = Includes cap screws to be used in place of the ones that come with the bushing

PB pulleys have no keyway and no set screw. Rebore available upon request.

## 14M HTD Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 14M HTD Timing Belts.  
See page 131.  
Order QD bushings separately  
Stock Bushings Located  
on Pages 84-85.



For belts 40MM wide \* 14MM Pitch \* Face Width (F) = 2 1/8"

Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
*P28-14M-40-SK	28	4.91	4.81	5.55	SK	B1F	1.94	-	-	2 5/8	2 1/2	4.93
*P29-14M-40-SK	29	5.09	4.98	5.55	SK	B1F	1.94	-	-	2 5/8	2 1/2	5.41
P30-14M-40-SK	30	5.26	5.16	6.10	SK	C1F	1.94	-	0.44	2 5/8	2 1/2	5.73
P32-14M-40-SK	32	5.61	5.51	6.10	SK	C1F	1.94	-	0.44	2 5/8	2 1/2	6.44
P34-14M-40-SK	34	5.97	5.86	6.50	SK	C1F	1.94	-	0.44	2 5/8	2 1/2	7.45
P36-14M-40-SF	36	6.32	6.21	6.81	SF	C1F	2.06	-	0.44	2 15/16	2 7/8	7.83
P38-14M-40-SF	38	6.67	6.56	7.21	SF	C1F	2.06	-	0.44	2 15/16	2 7/8	8.85
P40-14M-40-SF	40	7.02	6.91	7.52	SF	C1F	2.06	-	0.44	2 15/16	2 7/8	10.05
P44-14M-40-E	44	7.72	7.61	8.23	E	C1F	2.75	-	0.50	-	3 1/2	11.89
P48-14M-40-E	48	8.42	8.31	8.90	E	C1F	2.75	-	0.50	-	3 1/2	15.24
P52-14M-40-E	52	9.12	9.01	9.61	E	C1F	2.75	-	0.25	-	3 1/2	18.13
P56-14M-40-E	56	9.83	9.72	10.39	E	C1F	2.75	-	0.25	-	3 1/2	21.22
P60-14M-40-E	60	10.53	10.42	11.14	E	C1F	2.75	-	0.50	-	3 1/2	24.60
P64-14M-40-E	64	11.23	11.12	11.73	E	C1F	2.75	-	0.50	-	3 1/2	22.36
P68-14M-40-E	68	11.93	11.82	12.48	E	C2F	2.75	-	0.50	-	3 1/2	23.90
P72-14M-40-E	72	12.63	12.52	13.19	E	C2F	2.75	-	0.31	-	3 1/2	24.41
P80-14M-40-E	80	14.04	13.93	14.65	E	C3F	2.75	-	0.50	-	3 1/2	27.01
P90-14M-40-E	90	15.82	15.68	-	E	D3	2.75	-	0.25	-	3 1/2	29.39
P112-14M-40-E	112	19.65	19.54	-	E	D3	2.75	-	0.25	-	3 1/2	41.04

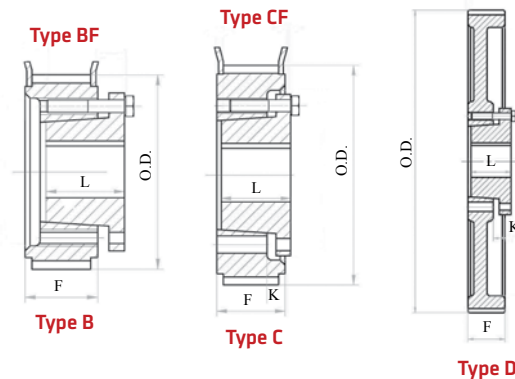
\* = Can only be mounted from one direction



**14M HTD Timing Pulley Dimensions**

The Timing Pulleys listed below are all stock sizes.  
 The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 14M HTD Timing Belts.  
 See page 131.  
**Order QD bushings separately**  
**Stock Bushings Located**  
**on Pages 84-85.**



For belts 55MM wide \* 14MM Pitch \* Face Width (F) = 2 3/4"

Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
*P28-14M-55-SK	28	4.91	4.81	5.55	SK	B1F	1.94	-	-	2 5/8	2 1/2	6.14
*P29-14M-55-SK	29	5.09	4.98	5.55	SK	B1F	1.94	-	-	2 5/8	2 1/2	6.75
+P30-14M-55-SK	30	5.26	5.16	6.10	SK	C1F	1.94	-	0.75	2 5/8	2 1/2	7.07
+P32-14M-55-SK	32	5.61	5.51	6.10	SK	C1F	1.94	-	0.75	2 5/8	2 1/2	7.81
+P34-14M-55-SK	34	5.97	5.86	6.50	SK	C1F	1.94	-	0.75	2 5/8	2 1/2	9.04
+P36-14M-55-SF	36	6.32	6.21	6.81	SF	C1F	2.06	-	0.75	2 15/16	2 7/8	9.36
P38-14M-55-SF	38	6.67	6.56	7.21	SF	C1F	2.06	-	0.75	2 15/16	2 7/8	10.55
P40-14M-55-SF	40	7.02	6.91	7.52	SF	C1F	2.06	-	0.75	2 15/16	2 7/8	12.01
P44-14M-55-E	44	7.72	7.61	8.23	E	C1F	2.75	-	0.56	-	3 1/2	13.80
P48-14M-55-E	48	8.42	8.31	8.90	E	C1F	2.75	-	0.56	-	3 1/2	17.71
P52-14M-55-E	52	9.12	9.01	9.61	E	C1F	2.75	-	0.56	-	3 1/2	20.86
P56-14M-55-E	56	9.83	9.72	10.39	E	C1F	2.75	-	0.56	-	3 1/2	24.19
P60-14M-55-E	60	10.53	10.42	11.14	E	C1F	2.75	-	0.56	-	3 1/2	27.91
P64-14M-55-F	64	11.23	11.12	11.73	F	C1F	3.75	-	0.13	4	3 15/16	37.14
P68-14M-55-F	68	11.93	11.82	12.48	F	C1F	3.75	-	0.13	4	3 15/16	33.38
P72-14M-55-F	72	12.63	12.52	13.19	F	C1F	3.75	-	0.13	4	3 15/16	33.24
P80-14M-55-F	80	14.04	13.93	14.65	F	C1F	3.75	-	0.13	4	3 15/16	36.80
P90-14M-55-F	90	15.82	15.68	-	F	D2	3.75	-	0.13	4	3 15/16	39.60
P112-14M-55-F	112	19.65	19.54	-	F	D3	3.75	-	0.13	4	3 15/16	52.34

\* = Can only be mounted from one direction

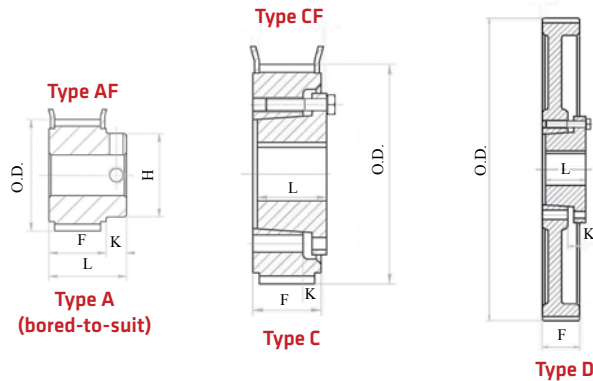
+ = Includes cap screws to be used in place of the ones that come with the bushing



## 14M HTD Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 14M HTD Timing Belts.  
See page 131.  
Order QD bushings separately  
Stock Bushings Located  
on Pages 84-85.



For belts 85MM wide * 14MM Pitch * Face Width (F) = 4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P28-14M-85-PB	28	4.91	4.81	5.55	MPB	A1F	5.00	3.69	1.00	3 7/16	2 3/4	8.94
P29-14M-85-PB	29	5.09	4.98	5.55	MPB	A1F	5.00	3.69	1.00	3 7/16	2 3/4	9.58
+P30-14M-85-SK	30	5.26	5.16	6.10	SK	C1F	1.94	-	1.37	2 5/8	2 1/2	10.17
+P32-14M-85-SK	32	5.61	5.51	6.10	SK	C1F	1.94	-	1.37	2 5/8	2 1/2	11.02
+P34-14M-85-SK	34	5.97	5.86	6.50	SK	C1F	1.94	-	1.37	2 5/8	2 1/2	12.72
+P36-14M-85-SF	36	6.32	6.21	6.81	SF	C1F	2.06	-	1.50	2 15/16	2 7/8	12.98
P38-14M-85-SF	38	6.67	6.56	7.21	SF	C1F	2.06	-	1.37	2 15/16	2 7/8	14.53
P40-14M-85-SF	40	7.02	6.91	7.52	SF	C1F	2.06	-	1.37	2 15/16	2 7/8	16.56
+P44-14M-85-E	44	7.72	7.61	8.23	E	C1F	2.75	-	1.19	-	3 1/2	18.31
P48-14M-85-E	48	8.42	8.31	8.90	E	C1F	2.75	-	1.19	-	3 1/2	22.67
P52-14M-85-E	52	9.12	9.01	9.61	E	C1F	2.75	-	1.19	-	3 1/2	26.33
P56-14M-85-F	56	9.83	9.72	10.39	F	C1F	3.75	-	0.75	4	3 15/16	33.44
P60-14M-85-F	60	10.53	10.42	11.14	F	C1F	3.75	-	0.75	4	3 15/16	38.80
P64-14M-85-F	64	11.23	11.12	11.73	F	C1F	3.75	-	0.75	4	3 15/16	44.12
P68-14M-85-F	68	11.93	11.82	12.48	F	C1F	3.75	-	0.75	4	3 15/16	41.42
P72-14M-85-F	72	12.63	12.52	13.19	F	C1F	3.75	-	0.75	4	3 15/16	43.74
P80-14M-85-F	80	14.04	13.93	14.65	F	C1F	3.75	-	0.75	4	3 15/16	46.21
P90-14M-85-F	90	15.82	15.68	-	F	D3	3.75	-	0.75	4	3 15/16	50.22
P112-14M-85-F	112	19.65	19.54	-	F	D3	3.75	-	0.75	4	3 15/16	65.42

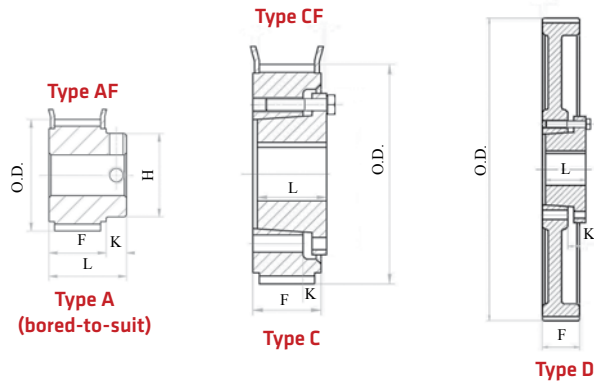
+ = Includes cap screws to be used in place of the ones that come with the bushing

PB pulleys have no keyway and no set screw. Rebore available upon request.

**14M HTD Timing Pulley Dimensions**

The Timing Pulleys listed below are all stock sizes. The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 14M HTD Timing Belts.  
See page 131.  
Order QD bushings separately  
Stock Bushings Located  
on Pages 84-85.



For belts 115MM wide * 14MM Pitch * Face Width (F) = 5 1/4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P28-14M-115-PB	28	4.91	4.81	5.55	MPB	A1F	6.50	3.69	1.25	3 7/16	2 3/4	11.10
P29-14M-115-PB	29	5.09	4.98	5.55	MPB	A1F	6.50	3.69	1.25	3 7/16	2 3/4	12.24
+P30-14M-115-SK	30	5.26	5.16	6.10	SK	C1F	1.94	-	2.00	2 5/8	2 1/2	12.94
+P32-14M-115-SK	32	5.61	5.51	6.10	SK	C1F	1.94	-	2.00	2 5/8	2 1/2	13.87
+P34-14M-115-SK	34	5.97	5.86	6.50	SK	C1F	1.94	-	2.00	2 5/8	2 1/2	16.01
+P36-14M-115-SF	36	6.32	6.21	6.81	SF	C1F	2.06	-	2.00	2 15/16	2 7/8	16.16
P38-14M-115-SF	38	6.67	6.56	7.21	SF	C1F	2.06	-	2.00	2 15/16	2 7/8	18.06
P40-14M-115-SF	40	7.02	6.91	7.52	SF	C1F	2.06	-	2.00	2 15/16	2 7/8	20.63
+P44-14M-115-E	44	7.72	7.61	8.23	E	C1F	2.75	-	2.00	-	3 1/2	22.28
P48-14M-115-E	48	8.42	8.31	8.90	E	C1F	2.75	-	1.94	-	3 1/2	27.62
P52-14M-115-F	52	9.12	9.01	9.61	F	C1F	3.75	-	1.38	4	3 15/16	34.08
P56-14M-115-F	56	9.83	9.72	10.39	F	C1F	3.75	-	1.38	4	3 15/16	39.38
P60-14M-115-F	60	10.53	10.42	11.14	F	C1F	3.75	-	1.38	4	3 15/16	45.41
P64-14M-115-J	64	11.23	11.12	11.73	J	C1F	4.63	-	1.00	-	4 1/2	53.84
P68-14M-115-J	68	11.93	11.82	12.48	J	C1F	4.63	-	1.00	-	4 1/2	60.87
P72-14M-115-J	72	12.63	12.52	13.19	J	C1F	4.63	-	1.00	-	4 1/2	68.57
P80-14M-115-J	80	14.04	13.93	14.65	J	C2F	4.63	-	1.00	-	4 1/2	65.99
P90-14M-115-J	90	15.82	15.68	-	J	D2	4.63	-	1.00	-	4 1/2	74.70
P112-14M-115-J	112	19.65	19.54	-	J	D3	4.63	-	1.00	-	4 1/2	86.79

+ = Includes cap screws to be used in place of the ones that come with the bushing

PB pulleys have no keyway and no set screw. Rebore available upon request.